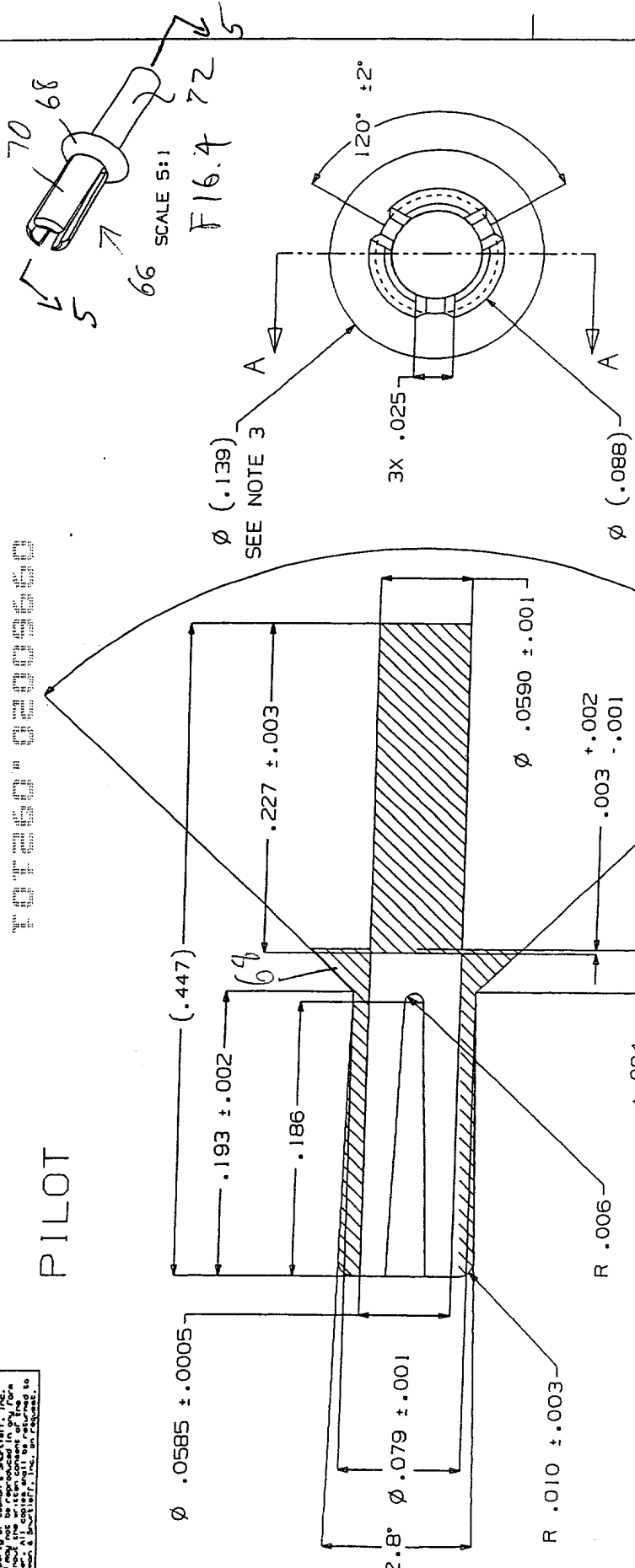


PRELIMINARY

CALIF 197007.2

PROPRIETARY
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PILOT



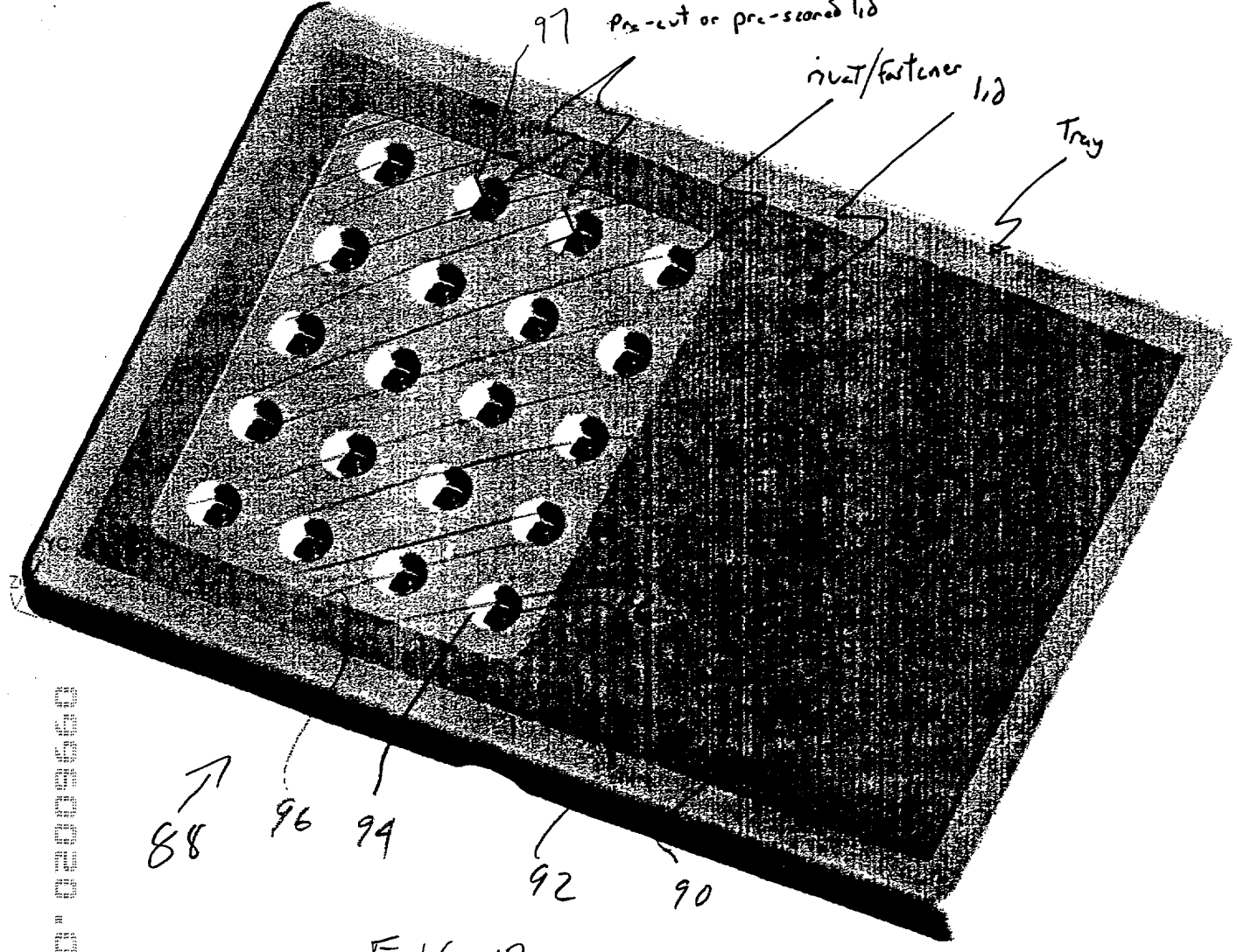
- NOTES:
- 1. MATERIAL SPEC #MS-00150
 - 2. PROCESS SPEC #MS00167
 - 3. EDGE RADIUS ALLOWABLE
 - 4. NO INCLUSIONS AT 3X

FIG 5
SECTION A-A

CODMAN PART #	DESCRIPTION
197B67-001	AS SHOWN

REVISIONS	
1	DEVELOPMENTAL RELEASE 1/21/00 E8Z
2	ECR #33644 RELEASE TO PILOT LEVEL 3/21/00 E8Z
NEXT ASSY	
APPLICA	

PRELIMINARY

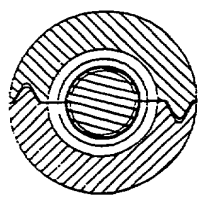


88 96 94 92 90

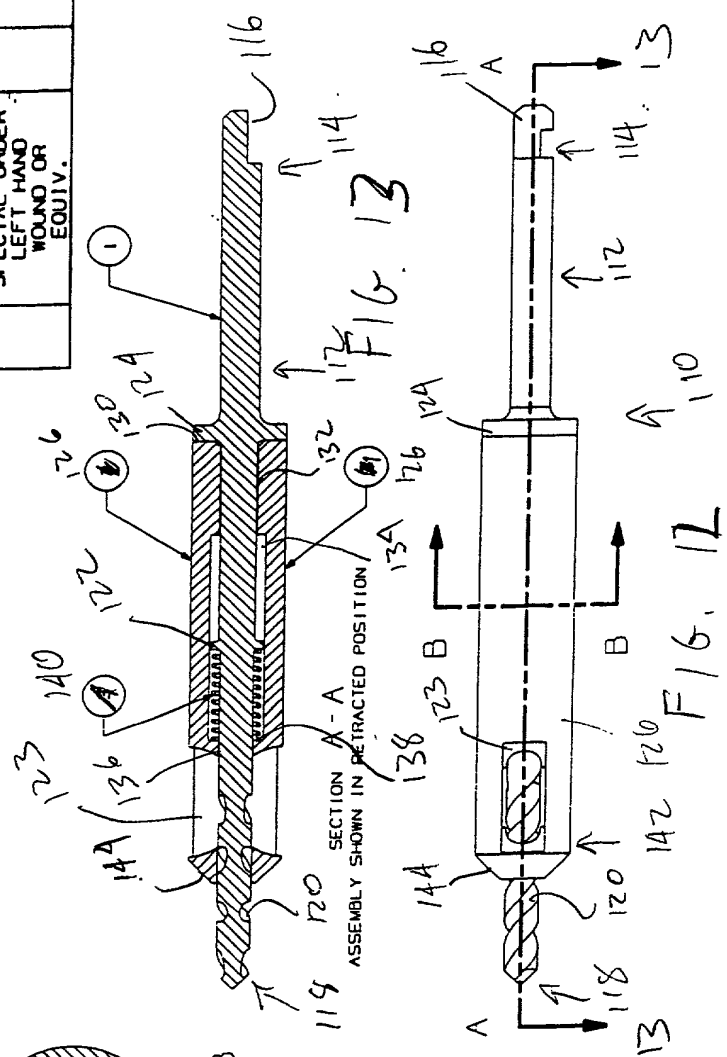
FIG 10

R-TRI-100K

ITEM NO.	PART NO.	QTY.	DESCRIPTION	DRAWING NO.
1	198302-001	1	DRILL BIT, SAM STOP, STANDARD LOW SPEED	198302
2	198304-001	2	SAM DRILL HOUSING	198304
3	SPEC P/N C0120-010-06905 SPECIAL ORDER LEFT HAND WOUND OR EQUIV.	1	SPRING	N/A



SECTION B-B
SCALE 10:1



NOTES:

1. SLIDE ITEM 3 SPRING ONTO ITEM 1 DRILL BIT AS SHOWN.
2. POSITION ITEMS 1 & 3 WITHIN APPROPRIATE CHANNELS OF ITEM 2 HOUSING.
3. BOND THE TWO ITEM 2 HOUSINGS USING CARE MUST BE TAKEN TO AVOID EXCESS ADHESIVE RESIDUE ON BOTH THE INSIDE AND OUTSIDE OF ASSEMBLY.
4. THE TWO ITEM 2 HOUSINGS MUST BE BONDED FLUSH AT CHAMFERED END.
5. AFTER CURE AND SKT TIME HAS OCCURRED THE HOUSING PORTION OF ASSEMBLY MUST BE ABLE TO SPIN AND ACTUATE ITS FULL RANGE FREELY.

PRODUCT CODE
BI-325B

PROPERTY
JAN 2012/13